



*A custom .270 Winchester built by gunmaker Ryan Breeding. Breeding prefers to work in fine wood, and his work is some of the best I've seen.*



*Talley detachable rings are pretty much as good as it gets . . . but what do you attach them to? On this Ryan Breeding custom job, they attach to integral bases milled into the receiver rings.*



*Often it's the little touches that distinguish a true custom rifle. This is the front sight on a Ryan Breeding big-bore, a complex but elegant arrangement that required many hours of hand work.*



*Ryan Breeding at a "standing rest" with one of the big-bores he specializes in.*